



Dart Hawkesbury
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Hawkesbury, ON
K6A 1K7
Canada

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D350-836-019
Job Sheet 168539



Part No: D350-836-019

Job Qty: 2 ea

Part Name: Crosstube Antenna Mount AS350 / AS355



CHG 001

Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/16/17

Job Tracking No:

Due Date: 11/20/17

Created By: Mario Poulin

Type: SOLD

Description:

Customer: ~~Hellaswiss Iberica SA~~ (CHEL102)

Hangar 4, Lado Norte, Aeropuerto De Sabadell, Barcelona Sabadell, , 08205 Spain ph:011 34 93 720 6090
fx:34-937-100130.

Note: DWG REV A SHEET 7 IPP REV:A 13.07.18 AS PER ECN13-561 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		11/20/17	0.00	0.00	Start Up Stores/Pkg-1		SD
110	Packaging	2 pcs		11/20/17	0.00	0.00	Packaging1		SD
120	QC	2 pcs		11/20/17	0.00	0.00	QC4		SMB
125	DC	2 pcs		11/20/17	0.00	0.00	DC		SD
130	Packaging	2 pcs		11/20/17	0.00	0.00	Packaging3		SD
140	QC21-FG	2 Ea		11/20/17	0.00	0.00	QC21		SD

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	AN4-11A 5010792	4	139	0	0
	AN4-16A 5010791	4	101	0	0
	D2732-030 5010793	4	500	0	0
	D4853-1 5010795	2	9	0	0
	D4854-1 5010801	2	5	0	0
	D4855-1 5010794	2	12	0	0
	MS21042L4 5010790	8	1,340	0	0
	NAS1149D0432J 5010789	16	816	0	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS			
Part No. _____		Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐
NCR No. _____		Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐
		Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐
		Large Fab ☐	Composite ☐	Supplier ☐	

Date : _____	Step #: _____	QTY Effective : _____	MRB (QS1042) Approval ☐
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Description Work Order Deviation S010804 Crosstube Antenna Mount AS350 / AS355	Disposition Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL.: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com	Completed By _____ Lead hand / Supervisor Approval Verification _____ QC / QA Coordinator Approval _____
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Root Cause Environment ☐ No R ☐ Design ☐ Oper ☐ Doc/Data ☐ Offse ☐ Equip/Tooling ☐ Suppl ☐ Handling/Pre ☐ Traini ☐ Material ☐ Use fo ☐ Internal Transport ☐ Poor Ir ☐ Tribal Knowledge ☐ Rushin ☐ LOA ☐ Product Improvement ☐ Substation ☐ Process Improvement ☐ Past Expiry Date ☐ Manufacturing Process ☐ Misidentified ☐ Past Due ☐	PART NO: Revision: Operation: Change No:	D350-836-019 Start up Operation Mfg Date: 11/16/17 Job No: 168539	Loss/Surge ☐ Program ☐ Stock Pulled ☐ Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
Wave/Twist in Tube ☐ Marks/Chatter ☐ OTHER : _____	Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐			

5. PARTS LIST

Qty -019	Qty -111	Part Number	Description
X		D350-836-019	CROSSTUBE ANTENNA MOUNT KIT AS350/355 (P162-350)
	X	D208-836-111	CROSSTUBE ANTENNA MOUNT KIT UNIVERSAL (P162-U)
1	1	D4853-1	TOP BRACKET (REPLACES P/N G13013-1)
	1	D4853-3	TOP BRACKET (REPLACES P/N G13013-5)
	1	D4853-5	TOP BRACKET (REPLACES P/N G13013-7)
	1	D4853-7	TOP BRACKET (REPLACES P/N G13013-9)
1	1	D4854-1	LOWER BRACKET (REPLACES P/N G13013-2)
	1	D4854-3	LOWER BRACKET (REPLACES P/N G13013-6)
	1	D4854-5	LOWER BRACKET (REPLACES P/N G13013-8)
	1	D4854-7	LOWER BRACKET (REPLACES P/N G13013-10)
1	1	D4855-1	ANTENNA BRACKET (REPLACES P/N G13013-3)
2	2	D2732-030	RUBBER CUSHION (REPLACES P/N G13013-4)
2	2	AN4-16A	BOLT
2	2	AN4-11A	BOLT
8	8	NAS1149D0432J	WASHER
4	4	MS21042L4	LOCKNUT